

# EDMUND A. GRAY COMPANY, Inc.

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For Internal Use Only:

C/N: \_\_\_\_\_.

S/O: \_\_\_\_\_.

ITEM(S) TO BE MANUFACTURED - Please give QTY, SIZE, MATERIAL & END FINISH

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## SPECIAL FABRICATION INFORMATION SHEET

The Edmund A. Gray Company is happy to be able to service your Special Fabrication Requirements. In order to proceed, we need you, or an authorized representative of your company, to complete this form. Please fill out the appropriate section(s) below and fill in your company information at the bottom.

**SPECIAL DIMENSIONS** (Custom length or dimensional variations in diameters)  
*If you require special dimensions on the product(s) ordered, the Edmund A. Gray Company will make every effort to meet your requirements. Please understand also that the ASTM Specification allows tolerances in length.*

Please check the appropriate boxes (check all that apply):

- We will provide a sample piece as a prototype for measurement.
- We will provide a drawing with measurements shown clearly on drawing.
- We will provide a written specification for fabrication.
- The measurement given verbally or via fax when the order is/was placed is sufficient.

**SPECIAL END FINISH** (Custom threads, cuts, bevels or dimensional variations)  
*If you require special end finish(es) on the product(s) ordered, the Edmund A. Gray Company will make every effort to meet your requirements. Please understand that both the ASTM and ANSI Specifications allow tolerances in end finishes of pipe nipples.*

Please check the appropriate boxes (check all that apply):

- We will provide a sample piece as a prototype for measurement.
- We will provide a fitting\*\* to be used for measuring (gauging) the end finish.
- The Edmund A. Gray Company may use a fitting\*\* from their stock for measuring (gauging) the end finish.
- We will provide a drawing with measurements shown clearly on drawing.
- We will provide a written specification for fabrication.
- The measurement given verbally or via fax when the order is/was placed is sufficient.

**\*\* Please remember, dimensions in fittings may vary between production lots and manufacturers. The Edmund A. Gray Company cannot be held responsible for these variations.**

**CUSTOMER PIPE or CUSTOM REWORK**  
(Conversion of customer's raw material or reworking of customer's product)

*If you would like the Edmund A. Gray Company to use material other than from our stock to manufacture product for you, or you would like us to rework product not manufactured by the Edmund A. Gray Company, please understand the following:*

**The Edmund A. Gray Company will not be responsible for material deficiencies that prevent fabrication of quality product using our production equipment. For example: the material is too hard or soft, out of round, flat spots, etc...**

I/We have read and understand the above and filled out the appropriate section.

\_\_\_\_\_  
Authorized Signature

\_\_\_\_\_  
Company Name

\_\_\_\_\_  
Print Name

\_\_\_\_\_  
Contact Phone

**MANUFACTURER OF PIPE NIPPLES - SINCE 1910**  
**" IF IT'S A PIPE NIPPLE . . . . WE HAVE IT "**